

Date: Thursday, 6/21/2007 2:27:03 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HOSE ASSEMBLY 0.5" X 30"
 Job Number : 33031
 Estimate Number : 10117
 P.O. Number : N/A Part Number : D2005009
 This Issue : 6/21/2007 S.O. No. : N/A Drawing Number : D2005-001 REV. D1
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : D1
 Previous Run : 24766 Material : N/A
 Due Date : 7/28/2007 Qty: 4 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est: D01.10.11 Added Step 3 and Inspection Level 21 SM/E
 C

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 4128 C207/07/10

Make per Drawing

Possible Supplier: Aero Component

P/N: 124F001-8CR-0300

Certificate of conformity is required

(4)

2.0 D2005009P Hose Ass'y .500dia x 30"



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
 HOSE ASSEMBLY

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

7/8/27 SP

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

7/8/27 (4)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock with Dart P/N & B/N

Location: _____

7/8/28 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/08/28
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 6/21/2007 2:27:03 PM
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Process Sheet

✓ Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: HOSE ASSEMBLY 0.5" X 30"
Job Number: 33031	Part Number: D2005009

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

Daniel

Job Completion



U 7-08-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

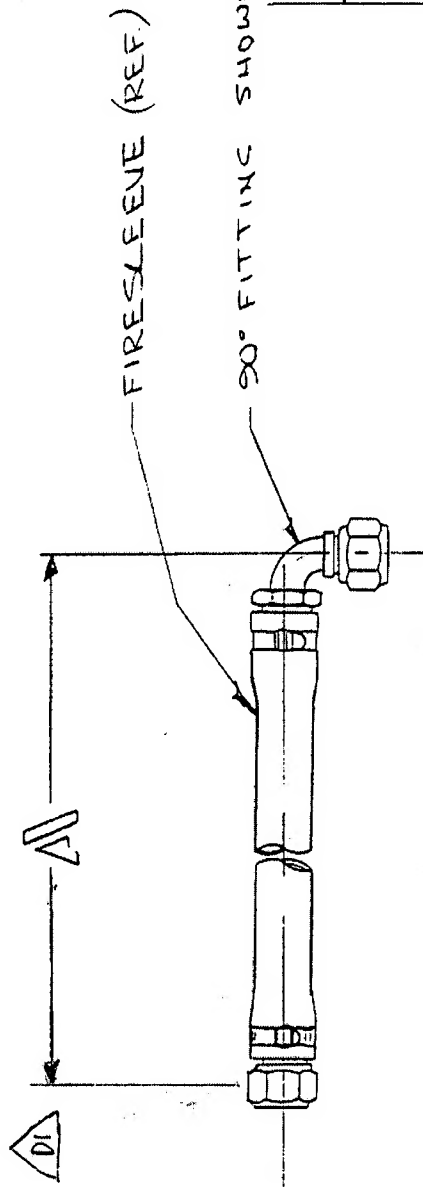
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MB</i>	APPROVED BW	DRAWING NO. DZ005-001	REV D
DATE 97.06.23		TITLE HOSE ASSEMBLIES	SHEET 1 OF 1
C	REDRAWN 96.04.17 BRADLEY A		
D	16.00 WAS 14.00 97.06.23. <i>MB</i>		
DI	"A" DIM NOW TO CENTER OF NUT 02.06.05 CPA		

RELEASED
97/06/23 BW

HOSE SPECIFICATION			A
DART PART NO.	VENDOR PART NO.	VENDOR	
DZ005-001	124F002-BCR-0160	STRATOFLEX	16.00
DZ005-005	124F002-6CR-0360	STRATOFLEX	36.00
DZ005-007	124F002-6CR-0240	STRATOFLEX	24.00
DZ005-009	124F001-BCR-0300	STRATOFLEX	30.00
DZ005-015	124F012D0360CAF	STRATOFLEX	36.00

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33031



Aero Component Engineering Co.



1823 North Keystone Street • Burbank, California 91504 • (818) 841-9258 • Fax (818) 841-2342 • www.aerocomponent.com

CERTIFICATION OF CONFORMANCE

CUSTOMER: DART AEROSPCE PURCHASE ORDER NO. 00004128
PART NUMBER: D2005009P (124F001-8CR-0300), D2005001P (124F003-8CR-0160), D2210332P (111417-3S-0320)
QUANTITY: 4 EA, 5 EA, 10 EA

1. ALL MATERIALS, PARTS OR COMPONENTS OF ASSEMBLIES HAVE BEEN INSPECTED AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS.
2. ALL SPECIAL PROCESSING AND SPECIAL INSTRUCTIONS NECESSARY FOR COMPLETION OF THIS ORDER HAVE BEEN PERFORMED WITHIN THIS FACILITY OR BY THE SUBCONTRACTOR LISTED.

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

3. SUBCONTRACTOR CERTIFICATIONS HAVE BEEN VERIFIED AND ARE COMPLETE AND ACCURATE.

☐ ATTACHED

☐ ON FILE SUBJECT TO EXAMINATION

CAGE CODE 52529

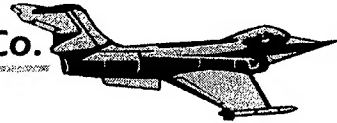
08-02-07

DATE _____

BY James Maschenko
TITLE
Q.C. MANAGER



Aero Component Engineering Co.



TEST REPORT

DATE 8/2/07 P.O. NO. 00004128 CUSTOMER DART AEROSPACE JOB NO. 032430

QTY.	PART NO.	PSI	MACHINE	TIME	MTL.
4 EA	D2005009P 124F001-8CR-0300	3000		1 MIN	
5 EA	D2005001P 124F003-8CR-0160	3000		1 MIN	
10 EA	D2210332P 111417-3S-0320	6000		1 MIN	

JOHN MARKEY

8/2/07

SIGNED _____ DATE _____

INSP. _____